

The LDPC series laser diode drivers offer the laser designer a compact low cost power supply for a variety of medical and industrial applications. In order to take full advantage of this unique product, care must be taken during the design process to ensure long term reliabilty. These application notes include answers to many commonly asked questions about the various confi gurations available and includes critial cooling and electrical information.

Specifi cations

Maximum Output Current: See Chart Page 2

Performance

Current Ripple: 0.5% at maximum output current Regulation: 0.5% at maximum output current Current Overshoot: < 1% of maximum output current

Power Limit: Limited to Maximum power with Fold Back Circuit Rise/Fall Time: 2 to 10usec. (Depending upon output voltage and current)

Interface

Inhibit/Enable:5V to 15V to enable outputCurrent Program:0 to 10V = 0 to full currentCurrent Monitor:0 to 10V = 0 to full currentVoltage Monitor:0 to 10V = 0 to full voltage

Protection

Power supply Protection: Reverse Input voltage, input overvoltage, over temp Laser Diode Protection: Control rise/fall times, no overshoot

Dimensions

LDPC < 110watts:</th>2.75 inches X 6.0 inches (board height 1.5")LDPC > 110watts:2.75 inches X 6.0 inches (board height 2.625")Operating Temp:0 to 40° C (Consult factory for cooling requirements)Cooling2: \leq 50 amp Models require 10CFM or greater

 \leq 50 amp Models require 10CFM or greater > 50 amp Models require 37CFM or greater

^{2.} Proper cooling is required for reliable operation. See page 3 for correct fan placement and other cooling recommentations.



^{1.} If maximum compliance voltage is less than 10V, Vout Monitor will read output voltage directly. If maximum compliance voltage is greater than 10V, then Vout Monitor will be scaled such that 0-10V = 0-Voutmax.

Maximum Output Ratings

The LDPC laser diode drivers are available in two power levels. Models to 100 watts can be operated from 12 or 15 volts while power levels up to 300 watts require 24VDC input. The table to the right details typical input voltages and currents when the units are run at maximum output current for their particular power rating. The LDPC power supplies can be ordered with any output voltage and current as long as you do not exceed the maximum parameters listed.

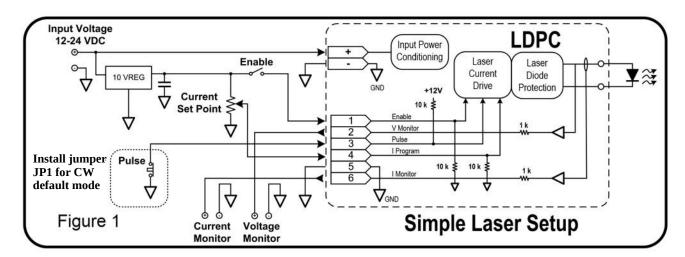
| OutputV @ Max current | Output Power | Input Current | Efficiency |
|-----------------------|--------------|---------------|------------|
| 24VDC input | | | |
| 2V @ 50A | 100 watts | 7.0A | 60% |
| 4V @ 40A | 160 watts | 9.0A | 74% |
| 6V @ 40A | 240 watts | 12.6A | 79% |
| 4V @ 70A | 280 watts | 16.0A | 74% |
| 10V @ 30A | 300 watts | 14.7A | 85% |
| 16V @ 19A | 304 watts | 14.1A | 90% |
| 12VDC/15VDC input | | | |
| 2.38V @ 50A | 119 watts | 11.6A/15Vin | 72% |
| 2.38V @ 50A | 119 watts | 14.9A/12Vin | 72% |

Part Number Example: LDPC-10-6-12 = 10amps, 6 volts output, 12VDC input

Interface Description

The LDPC interface is a simplified version of the LDD series controls utilizing the same analog 10 volt programming. The connector is a 6 pin right angle board mounted Molex #22-05-3061. Their are several options for the mating connector (not included) but a suitable part number is the 22-01-2067. Note Vmon. (pin 2) scale for various output voltages.

| Pin | Function | Description | Impedance |
|-----|-----------|--|-----------|
| 1 | Enable | 5 to 15V=Enable Output, Default OFF | 10K |
| 2 | V monitor | 1 to 1 for Vout ≤ 10V 0 to 10V = 0 to full scale for V > 10V | 1K |
| 3 | Pulse | TTL High = ON, Default = High | 10K |
| 4 | I prog | 0 to 10V = 0 to Full scale | 10K |
| | | Note: Accuracy will be compromised when operating below 30% of the maximum value | |
| 5 | GND | | N/A |
| 6 | I mon | 0 to 10V = 0 to Full Scale | 1K |

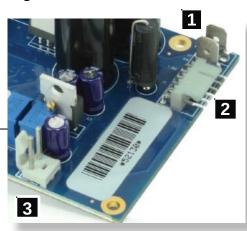




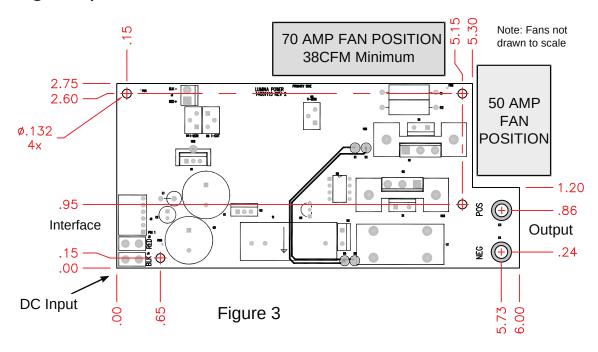
Connectors

- 1 Input Connector: .25" male Quick Connects.
 Note: Input current cannot exceed 15 amps.
- 2 Interface Connector: Molex # 22-05-3061.
- **3 _ Fan Output:** J1 output is equal to the input voltage of 12 or 24 volts. For 15 VDC input J1 = 12 V.
- **Output Connectors:** 6 x 32 Screws. See outline drawing below for location.

Figure 2



Cooling Requirements



Recommended Fan:

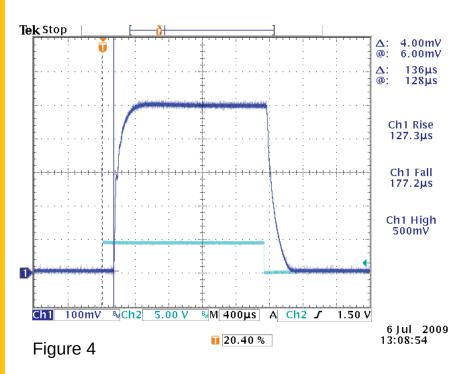
≤ 50 amps: 10cfm, 40mm x 40mm, Delta: #EFB0412VHD (12V) or EFB0424VHD (24V) or equiv. **50 to 70amps:** 37cfm, 60mm x 60mm Sanyo Denki: # 109R0624J402 or equiv.

Proper cooling of the LDPC board is critical to the operation and reliability of the product. The diagram above shows the fan positions and required airfl ow for the various output currents. The fan must be positioned as close to the board as possible to properly cool the heatsinks. Note: Failure to properly cool the board using the correct size and position of the fans may result in thermal shutdown and potential catastrophic damage to the power supply. Damage to the board from inadequate cooling is not covered under warranty.

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Pulsed Operation



The LDPC supplies are primarily designed for CW operation but have a very short rise/fall time and are easily pulsed using the pulse pin (#3) on the interface connector. Figure 4 (left) is a scope trace of a 50 amp pulse with a rise time of 127.3us. and a fall time of 177.2us.

Shorter rise/fall times can be specifi ed with minimum rise/fall times of 2us. possible depending upon output voltage and current requirements.

For output current peaks greater than 70amps the LDQPC series pulsed DC input drivers should be considered. This power supply is capable of output currents to 200amps.



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